

SECTION 2 - UNIT ASSEMBLY

2.3.1 MAIN ASSEMBLY

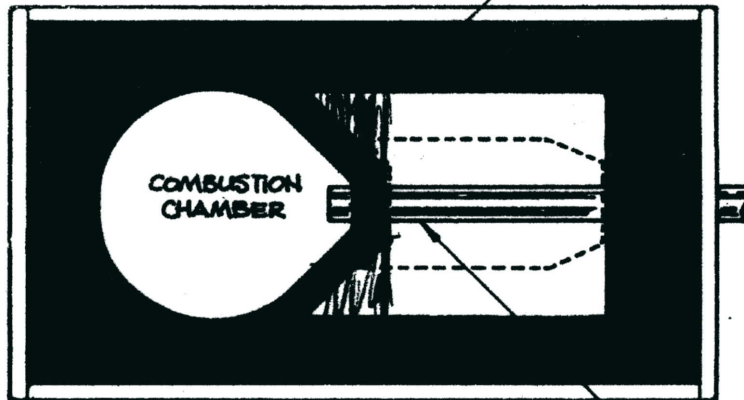
1. Remove all packing materials and inspect components for damage. Report at once any missing or damaged parts.

2. Place the base box with the refractory chamber on a dry, level, non-combustible surface. This base is supporting the entire Jetstream and must be completely supported. Partial supports such as bricks in the corners are not satisfactory and will result in damage to the base.

Note: the next steps involve bonding the steel heat exchanger to the refractory base. This requires lifting the steel boiler tank onto the base. It is recommended that you review the entire section BEFORE proceeding.

3. Lay a mixture of high temperature bonding cement the full width of the top of the refractory, including the center channel, to a uniform height of 3/4". A consistent bead is necessary to ensure an airtight seal between the boiler and the base. Do not flatten or compress the cement before placing the boiler tank on the refractory base as this may prevent an air-tight seal from being formed.

NOTE:
SPREAD STOVE
CEMENT ON
REFRACTORY



NOTE:
INSTALL BOILER BEFORE
STOVE CEMENT DRIES OR SETS UP

COMBUSTION
AIR TUBE