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## Thread Repair kits - Individual Thread Size Kits



### Features

- Create stronger and more efficient threads.
- Simple and easy to use.
- Designed for use in material such as alloys, steel, magnesium, plastic etc.
- Simplifies changeover from different thread forms
- Meets all current Military and Aviation Specifications
- Interchangeable with other brands of helically wound inserts.
- Wide temperature range of up to 800°F (430°C)
- Recoil is ISO 9001 registered.

Each kit contains a tool and inserts (helicals).

UNC - 33000+		
Size	Part No.	Insert/Kit
<a href="#">#2-56</a>	RC-33528	10
<a href="#">#3-48</a>	RC-33530	10
<a href="#">#4-40</a>	RC-33548	10
<a href="#">#5-40</a>	RC-33550	10
<a href="#">#6-32</a>	RC-33568	10
<a href="#">#8-32</a>	RC-33588	10
<a href="#">#10-24</a>	RC-33608	10
<a href="#">#12-24</a>	RC-33628	10
<a href="#">1/4-20</a>	RC-33048	10
<a href="#">5/16-18</a>	RC-33058	10
<a href="#">3/8-16</a>	RC-33068	10
<a href="#">7/16-14</a>	RC-33078	5
<a href="#">1/2-13</a>	RC-33088	5
<a href="#">9/16-12</a>	RC-33098	5
<a href="#">5/8-11</a>	RC-33108	5
<a href="#">11/16-11</a>	RC-33110	5
<a href="#">3/4-10</a>	RC-33128	5
<a href="#">7/8-9</a>	RC-33140	5
<a href="#">1 - 8</a>	RC-33160	5
<a href="#">1 1/8-7</a>	RC-33180	5
<a href="#">1 1/4-7</a>	RC-33200	5
<a href="#">1 3/8-6</a>	RC-33220	5
<a href="#">1 1/2-6</a>	RC-33240	4

UNF - 34000+		
Size	Part No.	Insert/Kit
<a href="#">#3-56</a>	RC-34530	10
<a href="#">#4-48</a>	RC-34540	10
<a href="#">#6-40</a>	RC-34560	10
<a href="#">#8-36</a>	RC-34580	10
<a href="#">#10-32</a>	RC-34608	10
<a href="#">#12-28</a>	RC-34628	10
<a href="#">1/4-28</a>	RC-34048	10
<a href="#">5/16-24</a>	RC-34058	10
<a href="#">3/8-24</a>	RC-34068	10
<a href="#">7/16-20</a>	RC-34078	5
<a href="#">1/2-20</a>	RC-34088	5
<a href="#">9/16-18</a>	RC-34090	5
<a href="#">5/8-18</a>	RC-34100	5
<a href="#">3/4-16</a>	RC-34120	5
<a href="#">7/8-14</a>	RC-34140	5
<a href="#">1 - 12</a>	RC-34160	5
<a href="#">1 - 14</a>	RC-34160-14	5
<a href="#">1 1/8-12</a>	RC-34180	5
<a href="#">1 1/4-12</a>	RC-34200	5
<a href="#">1 3/8-12</a>	RC-34220	3
<a href="#">1 1/2-12</a>	RC-34240	3

Metric Coarse - 35000+		
Size	Part No.	Insert/Kit
<a href="#">M2-4</a>	RC-35028	10
<a href="#">M2.2-45</a>	RC-35010	10
<a href="#">M2.5-45</a>	RC-35258	10

Metric Medium - 37000+		
Size	Part No.	Insert/Kit
<a href="#">M8-1</a>	RC-37088	10
<a href="#">M9-1</a>	RC-37098	10
<a href="#">M10-1.25</a>	RC-37108	10

<a href="#">M3-.5</a>	RC-35038	10
<a href="#">M3.5-.6</a>	RC-35350	10
<a href="#">M4-.7</a>	RC-35048	10
<a href="#">M5-.8</a>	RC-35058	10
<a href="#">M6-1</a>	RC-35068	10
<a href="#">M7-1</a>	RC-35078	10
<a href="#">M8-1.25</a>	RC-35088	10
<a href="#">M9-1.25</a>	RC-35098	10
<a href="#">M10-1.5</a>	RC-35108	10
<a href="#">M11-1.5</a>	RC-35118	5
<a href="#">M12-1.75</a>	RC-35128	5
<a href="#">M14-2</a>	RC-35140	5
<a href="#">M16-2</a>	RC-35168	5
<a href="#">M18-2.5</a>	RC-35180	5
<a href="#">M20-2.5</a>	RC-35208	5
<a href="#">M22-2.5</a>	RC-35220	5
<a href="#">M24-3</a>	RC-35240	5
<a href="#">M27-3</a>	RC-35270	5
<a href="#">M30-3.5</a>	RC-35300	5
<a href="#">M30-3</a>	RC-35300-3	5
<a href="#">M36-4</a>	RC-35360	4
<a href="#">M39-4</a>	RC-35390	5
<a href="#">M42-4.5</a>	RC-35420	5
<a href="#">M42-4</a>	RC-35420-4	4

<a href="#">M11-1.25</a>	RC-37118	5
<a href="#">M12-1.5</a>	RC-37128	5
<a href="#">M14-1.5</a>	RC-37148	5
<a href="#">M16-1.5</a>	RC-37160	5
<a href="#">M18-2</a>	RC-37180	5
<a href="#">M20-2</a>	RC-37200	5
<a href="#">M22-2</a>	RC-37220	5
<a href="#">M24-2</a>	RC-37240	5
<a href="#">M27-2</a>	RC-37270	5
<a href="#">M30-2</a>	RC-37300	5
<a href="#">M36-3</a>	RC-37360	4
<a href="#">M39-3</a>	RC-37390	5
<a href="#">M42-3</a>	RC-37420	4

Metric X-Fine - 38000+		
Size	Part No.	Insert/Kit
<a href="#">M10-1</a>	RC-38108	10
<a href="#">M11-1</a>	RC-38118	5
<a href="#">M12-1.25</a>	RC-38128	5
<a href="#">M14-1.25*</a>	RC-38148-1	5
<a href="#">M18-1.5*</a>	RC-38188-1	5
<a href="#">M20-1.5</a>	RC-38208	5
<a href="#">M22-1.5</a>	RC-38220	5
<a href="#">M24-1.5</a>	RC-38240	5
<a href="#">M26-1.5</a>	RC-38260	5
<a href="#">M27-1.5</a>	RC-38270	5
<a href="#">M30-1.5</a>	RC-38300	5
<a href="#">M36-1.5</a>	RC-38360	4
<a href="#">M39-2</a>	RC-38390	5
<a href="#">M42-2</a>	RC-38420	4

\* Different to spark plug - inter tap

Spark Plug - 38000+		
Size	Part No.	Insert/Kit
<a href="#">M10-1</a>	RC-38108-2	10
<a href="#">M12-1.25</a>	RC-38120	10
<a href="#">M14-1.25*</a>	RC-38140	10
<a href="#">M14-1.25</a>	RC-38142	5
<a href="#">M18-1.5</a>	RC-38188	5

\* INCL. EXTRACTING TOOL IN LARGE TIN



[Thread Repair Kit - #2-56](#)  
\$45.83



[Thread Repair Kit - #3-48](#)  
\$45.83



[Thread Repair Kit - #4-40](#)  
**\$43.90**



[Thread Repair Kit - #5-40](#)  
**\$43.90**



[Thread Repair Kit - #6-32](#)  
**\$39.35**



[Thread Repair Kit - #8-32](#)  
**\$39.63**



[Thread Repair Kit - #10-24](#)  
**\$41.63**



[Thread Repair Kit - #12-24](#)  
**\$42.00**



[Thread Repair Kit - 1/4-20](#)  
**\$42.50**



[Thread Repair Kit - 5/16-18](#)  
**\$45.45**



[Thread Repair Kit - 3/8-16](#)  
**\$49.83**



[Thread Repair Kit - 7/16-14](#)  
**\$52.03**



[Thread Repair Kit - 1/2-13](#)  
**\$61.85**



[Thread Repair Kit - 9/16-12](#)  
**\$77.35**



[Thread Repair Kit - 5/8-11](#)  
**\$89.38**



[Thread Repair Kit - 11/16-11](#)  
**\$101.05**



[Thread Repair Kit - 3/4-10](#)  
**\$108.93**



[Thread Repair Kit - 7/8-9](#)  
**\$177.78**



[Thread Repair Kit - 1-8](#)  
**\$223.68**



[Thread Repair Kit - 1 1/8-7](#)  
**\$271.20**



[Thread Repair Kit - 1 1/4-7](#)  
**\$317.78**



[Thread Repair Kit - 1 3/8-6](#)  
**\$356.15**



[Thread Repair Kit - 1 1/2-6](#)  
**\$395.93**



[Thread Repair Kit - #3-56](#)  
**\$47.83**



[Thread Repair Kit - #4-48](#)  
**\$47.83**



[Thread Repair Kit - #6-40](#)  
**\$47.83**



[Thread Repair Kit - #8-36](#)  
**\$48.68**



[Thread Repair Kit - #10-32](#)  
**\$45.98**



[Thread Repair Kit - #12-28](#)  
**\$45.98**



[Thread Repair Kit - 1/4-28](#)  
**\$46.43**



[Thread Repair Kit - 3/8-24](#)  
**\$52.55**



[Thread Repair Kit - 9/16-18](#)  
**\$87.30**



[Thread Repair Kit - 5/8-18](#)  
**\$94.45**



[Thread Repair Kit - 7/8-14](#)  
**\$204.88**



[Thread Repair Kit - 1-12](#)  
**\$263.40**



[Thread Repair Kit - 1-14](#)  
**\$263.40**



[Thread Repair Kit - 1 1/8-12](#)  
**\$293.95**



[Thread Repair Kit - 1 1/4-12](#)  
**\$329.95**



[Thread Repair Kit - 1 3/8-12](#)  
**\$411.88**



[Thread Repair Kit - 1 1/2-12](#)  
**\$414.83**



[Thread Repair Kit - M2-4](#)  
**\$60.30**



[Thread Repair Kit - M2.2-45](#)  
**\$76.10**



[Thread Repair Kit - M2.5-45](#)  
**\$83.70**



[Thread Repair Kit - M3-5](#)  
**\$67.15**



[Thread Repair Kit - M3.5-6](#)  
**\$67.15**



[Thread Repair Kit - M4-7](#)  
**\$51.48**



[Thread Repair Kit - M5-8](#)  
**\$46.28**



[Thread Repair Kit - M6-1](#)  
**\$46.73**



[Thread Repair Kit - M7-1](#)  
**\$47.98**



[Thread Repair Kit - M8-1.25](#)  
**\$47.98**



[Thread Repair Kit - M9-1.25](#)  
**\$58.00**



[Thread Repair Kit - M10-1.5](#)  
**\$52.78**



[Thread Repair Kit - M11-1.5](#)  
**\$59.55**



[Thread Repair Kit - M12-1.75](#)  
**\$64.95**



[Thread Repair Kit - M14-2](#)  
**\$88.85**



[Thread Repair Kit - M16-2](#)  
**\$103.40**



[Thread Repair Kit - M20-2.5](#)  
**\$176.23**



[Thread Repair Kit - M22-2.5](#)  
**\$229.68**



[Thread Repair Kit - M24-3](#)  
**\$265.75**



[Thread Repair Kit - M27-3](#)  
**\$301.33**



[Thread Repair Kit - M30-3.5](#)  
**\$333.05**



[Thread Repair Kit - M30-3](#)  
**\$333.15**



[Thread Repair Kit - M36-4](#)  
**\$375.55**



[Thread Repair Kit - M39-4](#)  
**\$418.80**



[Thread Repair Kit - M42-4.5](#)  
**\$543.60**



[Thread Repair Kit - M42-4](#)  
**\$543.60**



[Thread Repair Kit - M10-1](#)  
**\$68.28**



[Thread Repair Kit - M11-1](#)  
**\$73.00**



[Thread Repair Kit - M12-1.25](#)  
**\$73.43**



[Thread Repair Kit - M14-1.25](#)  
**\$103.18**



[Thread Repair Kit - M18-1.5](#)  
**\$127.48**



[Thread Repair Kit - M20-1.5](#)  
**\$195.35**



[Thread Repair Kit - M22-1.5](#)  
**\$193.25**



[Thread Repair Kit - M24-1.5](#)  
**\$265.75**



[Thread Repair Kit - M26-1.5](#)  
**\$299.78**



[Thread Repair Kit - M27-1.5](#)  
**\$299.78**



[Thread Repair Kit - M30-1.5](#)  
**\$333.13**



[Thread Repair Kit - M36-1.5](#)  
**\$375.55**



[Thread Repair Kit - M39-2](#)  
**\$418.80**



[Thread Repair Kit - M42-2](#)  
**\$543.60**



[Thread Repair Kit - M8-1](#)  
**\$48.70**



[Thread Repair Kit - M9-1](#)  
**\$62.58**



[Thread Repair Kit - M10-1.25](#)  
**\$68.28**



[Thread Repair Kit - M11-1.25](#)  
**\$73.00**



[Thread Repair Kit - M12-1.5](#)  
**\$80.77**



[Thread Repair Kit - M14-1.5](#)  
**\$102.73**



[Thread Repair Kit - M16-1.5](#)  
**\$111.43**



[Thread Repair Kit - M18-2](#)  
**\$129.83**



[Thread Repair Kit - M22-2](#)  
**\$224.88**



[Thread Repair Kit - M24-2](#)  
**\$265.75**



[Thread Repair Kit - M27-2](#)  
**\$299.70**



[Thread Repair Kit - M30-2](#)  
**\$333.13**



[Thread Repair Kit - M36-3](#)  
**\$375.55**



[Thread Repair Kit - M39-3](#)  
**\$418.80**



[Thread Repair Kit - M42-3](#)  
**\$543.60**



[Thread Repair Kit - M10-1](#)  
**\$68.28**



[Thread Repair Kit - M12-1.25](#)  
**\$91.88**



[Thread Repair Kit - M14-1.25](#)  
**\$119.63**



[Thread Repair Kit - M14-1.25](#)  
**\$103.18**



[Thread Repair Kit - M18-1.5](#)  
**\$127.48**