

DURING A POWER FAILURE NEVER REFUEL THE BOILER.

GRAVITY LOOP (NO POWER)

A normally open powered zone valve must be installed to allow a free flow of water in a power off situation. The override loop for the safety shall have at least 30 ft. of radiation above the wood boiler for a gravity flow.

THE SAFETY GRAVITY LOOP SHOULD NOT RUN THROUGH ANY PLASTIC PIPE.

PLUMBING CONNECTIONS DIAGRAM

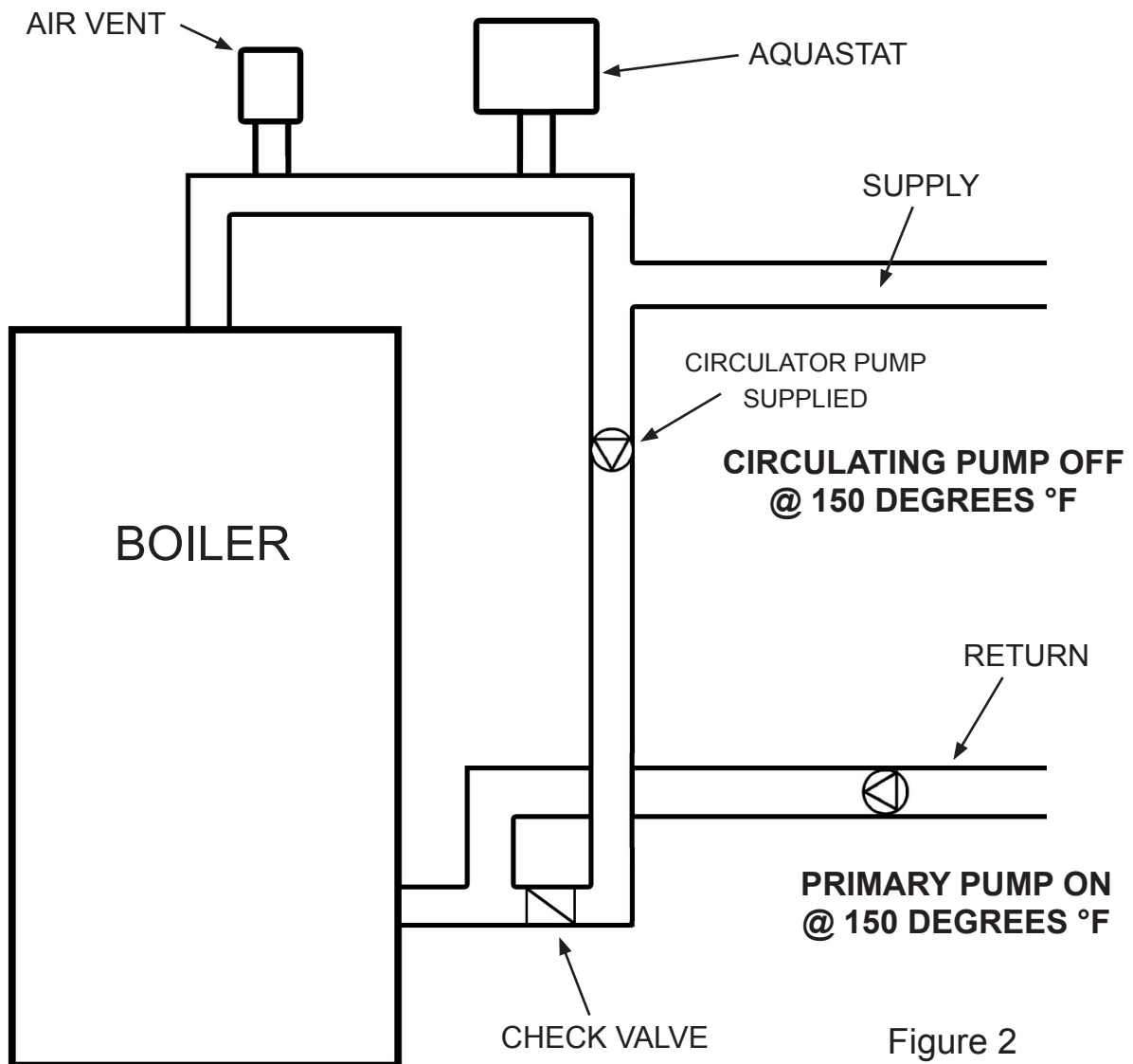


Figure 2